



THICK TURRET TOOLING MULTITOOL SYSTEM

ONLY FOR PRIMA POWER MACHINE(punch,stripper,die)

Multi-tool Station	Max.size	Punch Length	Note
MT24Ri-8mm=MT24i-8mm=MT20i-8mm	8.00mm	100.5mm	N/A
MT8Ri1-16mm -----	16.00mm	100.5mm	punch w/pin,old type
MT8Ri2-16mm=MT8i-16mm-----	16.00mm	100.5mm	punch head with keyway
MT3Ri-31.75mm =MT3i-31.75mm -----	31.75mm	100.5mm	S90 WLS B station Punch
MT10-16mm=MT6-16mm -----	16.00mm	70.5mm	Punch length 70.5mm
MT6-A=MT6AU	12.7mm	209.5mm	standard A station set ass'y

ONLY FOR EUROMAC MACHINE(punch,stripper,die)

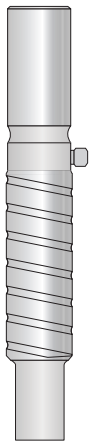
Multi-tool Station	Max.size	Punch Length	Note
XMTE4-31.75mm	31.75mm	100.5mm	N/A stripper
XMTE6-24mm=XMTE10-24mm	24.00mm	100.0mm	die=MT8-24mm
XMTE10-12.7mm	12.70mm	100.0mm	
MTE4-31.75mm	31.75mm	100.5mm	ultra punch,stripper,die

FOR BOTH EUROMAC AND PRIMA POWER

Multi-tool Station	Max.size	Punch Length	Note
MT24-8mm=MT20-8mm =MT12-8mm---	8.00mm	70.5mm	=MTE10-8mm
MT8-24mm -----	24.00mm	70.5mm	=MTE6-24mm,MTE10-24mm

MULTI-TOOL

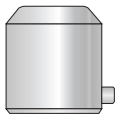
MTHUA



Punch
 Round HU.AP1RO.
 Shape HU.AP2**.
 Square HU.AP3.

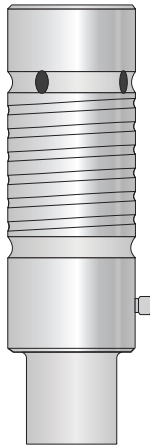


Stripper
 Round HU.AS1RO.
 Shape HU.AS2**.
 Square HU.AS3.



Die
 Round HT.AD1RO.
 Shape HT.AD2**.
 Square HT.AD3.

MTHUB



Punch
 Round HU.BP1RO.
 Shape HU.BP2**.
 Square HU.BP3.

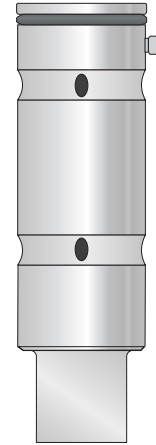


Stripper
 Round HU.BS1RO.
 Shape HU.BS2**.
 Square HU.BS3.



Die
 Round HT.BD1RO.
 Shape HT.BD2**.
 Square HT.BD3.

MTHGB



Punch
 Round HG.BP1RO.
 Shape HG.BP2**.
 Square HG.BP3.



Stripper
 Round H9.BS1RO.
 Shape H9.BS2**.
 Square H9.BS3.



Die
 Round HW.3D1RO.
 Shape HW.3D2**.
 Square HW.3D3.



Punch max.size
 Die max.size
 Punch height
 Die height

Compatible with

MTHUA

12.7mm
 12.7mm+1.5mm
 108mm
 30.0mm

Ultra MT8
 Ultra IMT8

MTHUB

31.7mm
 12.7mm+1.5mm
 100.5mm
 30.0mm

Ultra MT3
 Ultra IMT3
 MTE4-31.75mm

MTHGB

31.7mm
 12.7mm+1.5mm
 100.5mm
 15.0mm

MT3Ri

MT24-8mm



Punch
 Round HF.24P1.
 Shape HF. 24P1**.

MT10-16mm

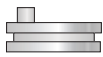


Punch
 Round HF.10P1.
 Shape HF. 10P1**.

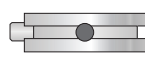
MT8-24mm



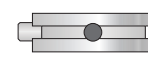
Punch
 Round HF.8P1.
 Shape HF. 8P1**.



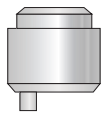
Stripper
 Round HF.24S1.
 Shape HF.24S2**.
 Square HF.24S3.



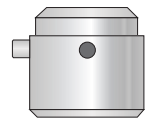
Stripper
 Round HF.10S1.
 Shape HF.10S2**.
 Square HF.10S3.



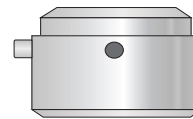
Stripper
 Round HF.8S1.
 Shape HF.8S2**.
 Square HF.8S3.



Die
 Round HF.24D1.
 Shape HF.24D2**.
 Square HF.24D3.



Die
 Round HF.10D1.
 Shape HF.10D2**.
 Square HF.10D3.



Die
 Round HF.8D1.
 Shape HF.8D2**.
 Square HF.8D3.



Punch max.size
 Die max.size
 Punch height
 Die height

MT24-8mm

8.0mm
 8.0mm+1.5mm
 70.5mm
 17.0mm

MT10-16mm

16.0mm
 16.0mm+1.5mm
 70.5mm
 24.0mm

MT8-24mm

24.0mm
 24.0mm+1.5mm
 70.5mm
 24.0mm

Compatible with

MT20,MT24,
 MT12,MT20,

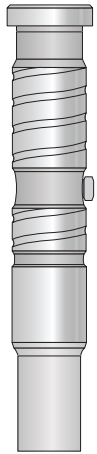
MT6,MT10

MT6,MT8

MTE6,MTE10

MULTI-TOOL

XMT12.7mm



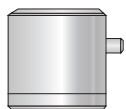
Punch

Round HE.10P1.
Shape HE.10P2**.



Stripper

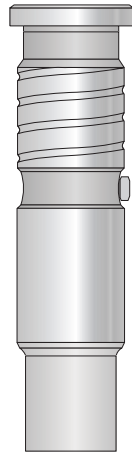
Round HE.10S1.
Shape HE.10S1**.
Square HE.10S1.



Die

Round HE.10D1.
Shape HE.10D2**.
Square HE.10D2.

XMT24mm



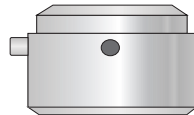
Punch

Round HE.6P1.
Shape HE.6P2**.



Stripper

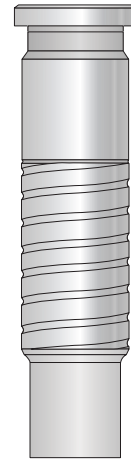
Round HE.6S1.
Shape HE.6S1**.
Square HE.6S1.



Die

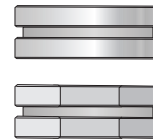
Round HF.8D1.
Shape HF.8D2**.
Square HF.8D3.

DMT24mm



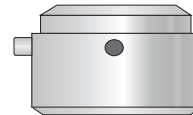
Punch

Round Q.H.0013.RO.
Shape Q.H.0013.**.



Stripper

Round Q.H.0014.RO.
Shape Q.H.0015.**.
Square Q.H.0015.SQ.



Die

Round HF.8D1.
Shape HF.8D2**.
Square HF.8D3.



Punch max.size
Die max.size
Punch height
Die height

XMT12.7mm

12.7.0mm
12.7mm+1.5mm
100.0mm
17.5mm

XMT24mm

24.0mm
24.0mm+1.5mm
100.0mm
24.0mm

DMT24mm

24.0mm
24.0mm+1.5mm
113.5mm
24.0mm

Compatible with

XMTE10

XMTE6, XMTE10

only for DURMA

MT8i1-16mm-old

MT8i2-16mm-new



Punch
 Round HW.8P1.**P
 Shape HW.8P2**.P



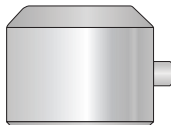
Punch
 Round HW.8P1.
 Shape HW.8P2**.



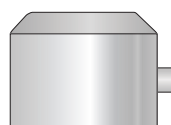
Stripper
 Round HW.8S1.
 Shape HW.8S1**.
 Square HW.8S1.



Stripper
 Round HW.8S1.
 Shape HW.8S1**.
 Square HW.8S1.



Die
 Round HW.8D1.
 Shape HW.8D2**.
 Square HW.8D2.



Die
 Round HW.8D1.
 Shape HW.8D2**.
 Square HW.8D2.



	MT8i1-16mm-old	MT8i2-16mm-new
Punch max.size	16.0mm	16.0mm
Die max.size	16.0mm+1.5mm	16.0mm+1.5mm
Punch height	100.0mm	100.6mm
Die height	17.6mm	17.6mm
Compatible with	MT8Ri	MT8Ri